

SYSTEM CHART

ROCKCOTE RENDER SYSTEMS for Acrylic Render over Tilt Slabs

Surface Preparation

Substrate must be clean and free of dust, oil, dirt, mould or any other contamination.

NB: Release agents must be removed by high pressure water blasting, acid etching or must be allowed to degrade totally (6-8wks) before the applications of coatings.

Fill small holes with ROCKCOTE Sanding Patch. Larger imperfections are filled with ROCKCOTE QRender Thin Section or ROCKCOTE Quick Render, using a steel trowel.

Please refer to the relevant Technical Specification & Material Safety Data Sheet before application.

PERFORMANCE CODE 5

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Finecote	Solprime	Polymer Render	1mm Finecote *	Armour Plus	Armour Plus
Quicksand	Solprime	Polymer Render	Quicksand	Armour Plus	Armour Plus
Sandcote	Solprime	Polymer Render	Sandcote	Armour Plus	Armour Plus
Santa Fe	Solprime	Polymer Render	Santa Fe	Armour Plus	Armour Plus
Santini	Solprime	Polymer Render	1mm Santini *	Armour Plus	Armour Plus
Sponge Finish	Solprime	Polymer Render	Polymer Render	Armour Plus	Armour Plus
Trowel-On	Solprime	Polymer Render	Trowel-On	Armour Plus	Armour Plus

NB: A coat of ROCKCOTE Texprime may be applied between Step 1 & Step 2. This is optional.

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

PERFORMANCE CODE 4

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Armour Flex (Low Profile)	Solprime	Polymer Render (optional)	Armour Flex (stipple)	Armour Flex	n/a
Santini (Medium Profile)	Solprime	Santini (stipple)	Armour Flex	Armour Flex	n/a
Concote (Medium Profile)	Solprime	Concote (stipple)	Armour Flex	Armour Flex	n/a

PERFORMANCE CODE 3

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Finecote	Solprime	Polymer Render	1mm Finecote *	Armour Flex	n/a
Quicksand	Solprime	Polymer Render	Quicksand	Armour Flex	n/a
Sandcote	Solprime	Polymer Render	Sandcote	Armour Flex	n/a
Santini	Solprime	Polymer Render	1mm Santini *	Armour Flex	n/a
Santa Fe	Solprime	Polymer Render	1mm DFT Santa Fe	Armour Flex	n/a
Sponge Finish	Solprime	Polymer Render	Polymer Render	Armour Flex	n/a
Trowel On	Solprime	Polymer Render	Trowel On	Armour Flex	n/a

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

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PERFORMANCE CODE 2

Finish	1st Step	2nd Step**	3rd Step	4th Step	5th Step **
Finecote	Solprime	Polymer Render	Texprime	1mm Finecote*	ROCKCOTE Repel or Clearcote
Quicksand	Solprime	Polymer Render	Texprime	Quicksand	ROCKCOTE Repel or Clearcote
Sandcote	Solprime	Polymer Render	Texprime	Sandcote	ROCKCOTE Repel or Clearcote
Santa Fe	Solprime	Polymer Render	Texprime	Santa Fe	ROCKCOTE Repel or Clearcote
Santini	Solprime	Polymer Render	Texprime	1mm Santini *	ROCKCOTE Repel or Clearcote
Trowel On	Solprime	Polymer Render	Texprime	Trowel On	ROCKCOTE Repel or Clearcote

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

** This step is optional. For extra durability, the application of ROCKCOTE Clearcote or ROCKCOTE Repel is recommended. ROCKCOTE Clearcote provides a satin finish, whilst ROCKCOTE Repel provides a natural look.

PERFORMANCE CODE 1

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Armour Plus	Solprime	Hi-Op Primer	Armour Plus	Armour Plus	n/a
Concote	Solprime	Texprime	Concote	n/a	n/a
Render Paint Fine	Solprime	Texprime	Render Paint Fine	Render Paint Fine	n/a
Render Paint Flat	Solprime	Texprime	Render Paint Flat	Render Paint Flat	n/a
Santini	Solprime	Texprime	Santini	n/a	n/a
Torino	Solprime	Texprime	Torino	Torino	n/a
Toscani	Solprime	Texprime	Toscani	Toscani	n/a

Indemnity

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice.

