

SYSTEM CHART

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ROCKCOTE RENDER SYSTEM for DINCEL PVC Panels

Surface Preparation

Ensure surface is clean, dry and contaminant free.

Scuff the surface of Dincel with a rasp or similar to provide optimum adhesion for the coating system.

Application notes:

For ease of application, first apply a tight coat of Keycote (1st Step) over the entire substrate and allow it to fully cure for 48 hours.

Total thickness of Rockcote Keycote (1st & 2nd Steps) should not exceed 6mm.

Should the required thickness of the Rockcote Keycote exceed 6mm, please contact the Rockcote Technical Department on 07 5446 7737 for further information.

Please refer to the relevant Technical Specification & Material Safety Data Sheet before application.

PERFORMANCE CODE 5

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Armour Flex	Keycote	Keycote	Polymer Render	Armour Flex Stipple	Armour Flex
Finecote	Keycote	Keycote	1mm Finecote *	Armour Plus	Armour Plus
Quicksand	Keycote	Keycote	Quicksand	Armour Plus	Armour Plus
Sandcote	Keycote	Keycote	Sandcote	Armour Plus	Armour Plus
Santa Fe	Keycote	Keycote	Santa Fe	Armour Plus	Armour Plus
Santini	Keycote	Keycote	1mm Santini *	Armour Plus	Armour Plus
Sponge Finish	Keycote	Keycote	Polymer Render	Armour Plus	Armour Plus
Trowel On	Keycote	Keycote	Trowel On	Armour Plus	Armour Plus

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

PERFORMANCE CODE 4

Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Armour Flex Low Profile	Keycote	Keycote	Armour Flex (stipple)	Armour Flex	n/a
Concote Medium Profile	Keycote	Keycote	Concote (medium texture coat)	Armour Flex	Armour Flex

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PERFORMANCE CODE 3					
Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step
Finecote	Keycote	Keycote	1mm Finecote *	Armour Plus	n/a
Quicksand	Keycote	Keycote	Quicksand	Armour Plus	n/a
Sandcote	Keycote	Keycote	Sandcote	Armour Plus	n/a
Santa Fe	Keycote	Keycote	Santa Fe	Armour Plus	n/a
Santini	Keycote	Keycote	1mm Santini *	Armour Plus	n/a
Sponge Finish	Keycote	Keycote	Polymer Render	Armour Plus	n/a
Trowel-On	Keycote	Keycote	Trowel-On	Armour Plus	n/a

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

PERFORMANCE CODE 2					
Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step **
Finecote	Keycote	Keycote	Texprime	1mm Finecote *	Repel or Clearcote
Quicksand	Keycote	Keycote	Texprime	Quicksand	Repel or Clearcote
Sandcote	Keycote	Keycote	Texprime	Sandcote	Repel or Clearcote
Santa Fe	Keycote	Keycote	Texprime	Santa Fe	Repel or Clearcote
Santini	Keycote	Keycote	Texprime	1mm Santini *	Repel or Clearcote
Trowel-On	Keycote	Keycote	Texprime	Trowel-On	Repel or Clearcote

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

** ROCKCOTE Clearcote provides a satin finish, whilst ROCKCOTE Repel provides a natural look.

PERFORMANCE CODE 1					
Finish	1st Step	2nd Step	3rd Step	4th Step	5th Step

ROCKCOTE does not specify a Performance Code 1 System for DINCEL PVC Panels

Indemnity

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice.