

ROCKCOTE RENDER SYSTEM for DINCEL PVC Panels

Surface Preparation

Ensure surface is clean, dry and contaminant free.

Scuff the surface of Dincel with a rasp or similar to provide optimum adhesion for the coating system.

Application notes:

For ease of application, first apply a tight coat of Keycote (1st Step) over the entire substrate and allow it to fully cure for 48 hours.

Total thickness of Rockcote Keycote (1st & 2nd Steps) should not exceed 6mm.

Should the required thickness of the Rockcote Keycote exceed 6mm, please contact the Rockcote Technical Department on 07 5446 7737 for further information.

Please refer to the relevant Technical Specification & Material Safety Data Sheet before application.

PERFORMANCE CODE 5

| Finish | 1st Step | 2nd Step | 3rd Step | 4th Step | 5th Step |
|---------------|----------|----------|----------------|---------------------|-------------|
| Armour Flex | Keycote | Keycote | Polymer Render | Armour Flex Stipple | Armour Flex |
| Finecote | Keycote | Keycote | 1mm Finecote * | Armour Plus | Armour Plus |
| Quicksand | Keycote | Keycote | Quicksand | Armour Plus | Armour Plus |
| Sandcote | Keycote | Keycote | Sandcote | Armour Plus | Armour Plus |
| Santa Fe | Keycote | Keycote | Santa Fe | Armour Plus | Armour Plus |
| Santini | Keycote | Keycote | 1mm Santini * | Armour Plus | Armour Plus |
| Sponge Finish | Keycote | Keycote | Polymer Render | Armour Plus | Armour Plus |
| Trowel On | Keycote | Keycote | Trowel On | Armour Plus | Armour Plus |

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

PERFORMANCE CODE 4

| Finish | 1st Step | 2nd Step | 3rd Step | 4th Step | 5th Step |
|-------------------------|----------|----------|-------------------------------|-------------|-------------|
| Armour Flex Low Profile | Keycote | Keycote | Armour Flex (stipple) | Armour Flex | n/a |
| Concote Medium Profile | Keycote | Keycote | Concote (medium texture coat) | Armour Flex | Armour Flex |

SYSTEM CHART

PERFORMANCE CODE 3

| Finish | 1st Step | 2nd Step | 3rd Step | 4th Step | 5th Step |
|---------------|----------|----------|----------------|-------------|----------|
| Finecote | Keycote | Keycote | 1mm Finecote * | Armour Plus | n/a |
| Quicksand | Keycote | Keycote | Quicksand | Armour Plus | n/a |
| Sandcote | Keycote | Keycote | Sandcote | Armour Plus | n/a |
| Santa Fe | Keycote | Keycote | Santa Fe | Armour Plus | n/a |
| Santini | Keycote | Keycote | 1mm Santini * | Armour Plus | n/a |
| Sponge Finish | Keycote | Keycote | Polymer Render | Armour Plus | n/a |
| Trowel-On | Keycote | Keycote | Trowel-On | Armour Plus | n/a |

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

PERFORMANCE CODE 2

| Finish | 1st Step | 2nd Step | 3rd Step | 4th Step | 5th Step ** |
|-----------|----------|----------|----------|----------------|--------------------|
| Finecote | Keycote | Keycote | Texprime | 1mm Finecote * | Repel or Clearcote |
| Quicksand | Keycote | Keycote | Texprime | Quicksand | Repel or Clearcote |
| Sandcote | Keycote | Keycote | Texprime | Sandcote | Repel or Clearcote |
| Santa Fe | Keycote | Keycote | Texprime | Santa Fe | Repel or Clearcote |
| Santini | Keycote | Keycote | Texprime | 1mm Santini * | Repel or Clearcote |
| Trowel-On | Keycote | Keycote | Texprime | Trowel-On | Repel or Clearcote |

* ROCKCOTE Finecote and Santini may require two applications to achieve 1mm dry film build

** ROCKCOTE Clearcote provides a satin finish, whilst ROCKCOTE Repel provides a natural look.

PERFORMANCE CODE 1

| Finish | 1st Step | 2nd Step | 3rd Step | 4th Step | 5th Step |
|--------|----------|----------|----------|----------|----------|
| | | | | | |

ROCKCOTE does not specify a Performance Code 1 System for DINCEL PVC Panels

Indemnity

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice.