

# Technical Data Sheet

## ROCKCOTE MGO BOARD PRIMER

**Effective From** 13 Nov, 2017

ROCKCOTE MgO Board Primer is a high performance acrylic based primer specifically designed for outstanding adhesion to magnesium (MgO) board. The deep base formulation ensures that ROCKCOTE MgO Board Primer can be tinted to darker colours if required. ROCKCOTE MgO Board Primer is ideal as a primer for use with ROCKCOTE high performance membranes, paints and coloured textures over the smooth and rough side of MgO boards.

### Features

- Highly adhesive over MgO boards.
- Very low VOC.
- Interior or Exterior.

### Benefits

- Reduces suction.
- Can be tinted to deep colours.
- Quick drying.

### Uses

- Gives excellent adhesion over MgO board and can be overcoated with ROCKCOTE membranes, paints and textures.

**Colours and Gloss** Can be tinted to a wide range of colours.  
**Sheen Level**

**Coverage Rate** 10m<sup>2</sup>/ltr  
Approximately 10 square metres per litre, Figures are a guide only. Coverage rates vary according to substrate texture, application technique, wastage factors and substrate preparation.

**Application Method** Brush or Long Nap Roller

**Dry Film Build**

**Wet Film Build**

### Typical Data at 25°C and 50% Relative Humidity

**Drying Time** 2 hours

**Touch Dry** 30 mins

**Dry to Recoat** 2 hours

**Usual No Coats** 1

**Clean Up** Water

**Packaging Sizes** Trade 20L  15L  10L  4L  1L

**Volume Solids**

**Thinning** Do not thin

**Elongation Rate**

**Crack Bridging**

**Abrasion Resistance**

**Moisture Control**

**Water Resistance**

### Substrate Conditions

- Surfaces should be clean, dry and free from loose or crumbling material, oil or form release agents.
- All substrates must be installed as per manufacturers' specifications prior to application.
- Not suitable for areas that will be submerged in water or subjected to continual moisture.

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### Application

- The application of this product is a specialist procedure which should be carried out by a skilled and experienced applicator.
- Substrates must not contain more than 15% WME before application can commence
- Must be applied evenly and consistently to provide colour consistency and opacity for top coats.
- Can be applied with a quality brush or 15-20mm long nap sheepskin roller.

### Precautions and Limitations

- Should not be applied in air and surface temperatures below 5°C or above 35°C.
- Should not be applied over glossy silicone based paints or sealants.
- ROCKCOTE Primers should only be used over sound clean substrates, and are not suitable for areas that will be submerged in water or subjected to continual moisture.
- ROCKCOTE MgO Board Primer must only be used on substrates with a moisture level of less than 15% WME.
- ROCKCOTE Primers are not suitable for use direct to substrate below damp proof installments.

### Transport and Storage

- Store in a cool dark place.
- Keep pail sealed.
- Do not stack over 3 high.

### Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

### Safety Data

Refer to ROCKCOTE MgO Board Primer

### Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.