

# Technical Data Sheet

## ROCKCOTE ECOSTYLE FLAT

**Effective From** 02 Aug, 2017

ROCKCOTE EcoStyle Flat is a premium quality very low VOC [Volatile Organic Compound] water-borne paint manufactured using high quality resins and binders. ROCKCOTE EcoStyle Flat is ideal for users who are health conscious and concerned about environmental air pollution and indoor air quality. Areas painted with ROCKCOTE EcoStyle Flat have no lingering paint fumes, or problems arising from residual chemical off gassing. ROCKCOTE EcoStyle Flat dries to an attractive and stylish flat finish.

### Features

- Water based.
- Ease of use.
- High performance and quality.
- Free of dangerous chemicals.
- Very low roller spatter.
- Excellent opacity.
- Will not support the growth of mould, mildew or fungi.

### Benefits

- No fumes or off gassing.
- Resists dirt & stains.
- Long term interior protection.
- User friendly.

### Uses

- ROCKCOTE EcoStyle Flat is suitable for application over properly prepared substrates such as brick, block, cement render, ROCKCOTE render, concrete, cement sheeting, white-set, timber and plasterboard.
- Can be used interior and exterior.

**Colours and Gloss** Can be tinted to a wide range of colours from soft natural colours to strong vibrant colours.

**Sheen Level** Flat

**Coverage Rate** 14m<sup>2</sup>/ltr  
Coverage rates may vary according to substrate and preparation. ROCKCOTE EcoStyle Flat is usually applied at the rate of approximately 14 square metres per litre.

**Application Method** Brush, Roller or Spray

**Dry Film Build** 25 microns

**Wet Film Build** 79 microns

### Typical Data at 25°C and 50% Relative Humidity

**Drying Time** 2 hours

**Touch Dry** 1 hour

**Dry to Recoat** 2 hours

**Usual No Coats** 2

**Clean Up** Water

**Packaging Sizes** Trade 20L  15L  10L  4L  1L

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**Volume Solids** 41  
**Thinning** Up to 5% water  
**Elongation Rate**  
**Crack Bridging**  
**Abrasion Resistance** Excellent  
**Moisture Control**  
**Water Resistance**

### Substrate Conditions

- All substrates must be properly prepared and be free of dirt, dust, grime and any other contaminants.
- Substrates must not contain more than 15% wood moisture equivalent (WME).
- Do not apply if air and surface temperatures are below 10°C or above 35°C.
- All substrates must be primed with ROCKCOTE EcoStyle Sealer/Undercoat.

### Application

- If using multiple pails, contents must be boxed together to ensure colour consistency.
- Be sure to keep a wet edge with this product and plan your work to suit the product and weather conditions. See ROCKCOTE's technical article on cutting in and avoiding "picture framing".
- For airless spray use 0.015 to 0.017 inch spray tips and adjust the flow rate and fan width to minimise water required to thin
- Can be thinned up to 5% volume with water.
- Only thin down the amount needed for the project and use within three days.
- Do not pour thinned material back into un-thinned material.

### Precautions and Limitations

- ROCKCOTE EcoStyle Flat should not be applied in temperatures below 10°C or above 35°C.
- ROCKCOTE EcoStyle Flat is not suitable for areas of continual damp or areas submerged in water.
- Not for use over unsealed hardwood.

### Transport and Storage

- Store in a cool dark place.
- Keep pail sealed.
- Do not stack over 3 high.

### Disposal

- Spilt Material must be absorbed with sand/sawdust and lifted for proper disposal
- Product must not be allowed to run into drains or open bodies of water
- Residual small amounts of leftover paint on brushes and rollers should be wiped on to an old newspaper and allowed to dry, rather than being washed down the sink. Dispose of in accordance with local council regulations
- Suitable for disposal through the RA Industries Reclaimer Portable Paint Wash Recycling System

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### Safety Data

Refer ROCKCOTE EcoStyle Flat SDS

### Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.