

# TECHNICAL DATA SHEET

## ROCKCOTE HARD PATCH

Last Updated January 2017

<b>Description</b>	ROCKCOTE Hard Patch is a two component, water borne, patching compound designed for patching holes, form joints and imperfections in concrete or masonry walls.	
	<b>Features</b> <ul style="list-style-type: none"><li>• *10 year warranty</li><li>• Easy to use</li></ul>	<b>Benefits</b> <ul style="list-style-type: none"><li>• Tough</li><li>• Interior/Exterior* use</li></ul>
<b>Uses</b>	<ul style="list-style-type: none"><li>• Designed for patching off form concrete joints and minor imperfections</li><li>• Designed for use on fibre cement joints</li></ul>	
<b>Colours and Gloss</b>	N/A	
<b>Sheen Level</b>	N/A	

### Typical Data at 25 °C and 50% Relative Humidity

<b>Coverage Rate</b>	Coverage Rate: Joints, 90-160 Lineal Metres per 15Ltr Drum
<b>Film Build</b>	For best results, ROCKCOTE Hard Patch should be applied between 1 -2mm thick.
<b>Drying Time</b>	ROCKCOTE Hard Patch normally dries within 24 hours when applied at a thickness range of 0.7-10mm. ROCKCOTE Hard Patch may take up to 72 hours to dry when applied at thicknesses greater than 10mm or if applied in cool temperatures below 20 °C. Pot life is approximately 2 hours at 25 °C. Pot life will decrease with warmer ambient temperatures and increase with cooler ambient temperatures.
<b>Touch Dry</b>	Dependent on temperature, humidity and film build.
<b>Dry to Recoat</b>	Dependent on temperature, humidity and film build.
<b>Crack Bridging</b>	Good
<b>Abrasion Resistance</b>	Excellent
<b>Usual No Coats</b>	Suitable for multiple coat application
<b>Packaging Sizes</b>	15 Ltr Pails
<b>Clean Up</b>	Water

<b>Substrate Conditions</b>	<ul style="list-style-type: none"><li>• Must be applied over properly prepared substrates that are free of dirt, dust and any other contaminants</li><li>• All substrates must be installed as per manufacturers' specifications prior to application</li></ul>
<b>Flooring Installation</b>	N/A
<b>Mixing</b>	N/A

<b>Application</b>	<ul style="list-style-type: none"><li>• Surfaces should be clean, dry and free from oil, grease, form release agents, bond breakers, powdery or crumbling material</li><li>• ROCKCOTE Hard Patch must be mixed with 3 litres of uncompressed and lump free Portland cement powder conforming to Australian Standard 3972, per 15L of patching compound. To aid appropriate incorporation and correct quantities of cement powder into the ROCKCOTE Hard Patch base, the cement powder must be broken up and uncompressed. Cement powder compressed in its packaging during storage can weigh up to 4.8kg per 3 litres.</li><li>• It is preferable to mix smaller amounts to suit immediate job requirements rather than the whole 15L pack at one time unless complete immediate use is intended</li></ul>
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<b>Safety Data</b>	Refer ROCKCOTE Hardpatch SDS
<b>Precautions and Limitations</b>	<ul style="list-style-type: none"><li>• Do not use in areas subject to continual damp or fully submerged surfaces</li><li>• Do not use over wet substrates with a moisture level of 15% WME or greater</li><li>• Do not use when substrate temperature is below 5 °C or likely to fall below 5 °C during drying</li><li>• Do not use to fill very fine imperfections less than 0.7mm deep</li><li>• ROCKCOTE Hard Patch is not suitable to be sanded to a fine smooth finish</li></ul>

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### Transport and Storage

- Store in a cool dark place
- Keep pail sealed
- Do not stack over 3 high

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### Disposal

- Dispose of in accordance with local council regulations

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### Disclaimer

ROCKCOTE Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, ROCKCOTE Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.  
\* WHEN USED AS PART OF A FULL ROCKCOTE SYSTEM.

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